Processing Conditions

A. Pre-drying  85~90°C x 4 hrs  
   depending on  
   a) Humidity  
   b) Ratio of reground resin  
   c) Storage conditions

B. Barrel Setting Profile

C. Mold Temperature  50~70°C  
   depending on  
   a) Thickness  
   b) Dimension  
   c) Gate and runner system

NOTE:
1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555.