PMMA, ACRYREX® CM-207

Processing Conditions

A. Pre-drying 75~80°C x 4 hrs
   depending on  
   a) Humidity
   b) Ratio of reground resin
   c) Storage conditions

B. Barrel Setting Profile

MAX(°C) 220  225  200

MIN(°C) 200  210  185

C. Mold Temperature 40~60°C
   depending on 
   a) Thickness
   b) Dimension
   c) Gate and runner system

NOTE:
1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 230°C to avoid melt from degradation.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555