**PMMA, ACRYREX® CM-211**

August 15, 2006  V1W

**Processing Conditions**

**A. Pre-drying**  70~75°C x 4 hrs

depending on  
- a) Humidity  
- b) Ratio of reground resin  
- c) Storage conditions

**B. Barrel Setting Profile**

- MAX(°C) 210  
- MIN(°C) 190

- 215  190

- 195  180

**C. Mold Temperature**  30~50°C

depending on  
- a) Thickness  
- b) Dimension  
- c) Gate and runner system

**NOTE :**

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 220°C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555