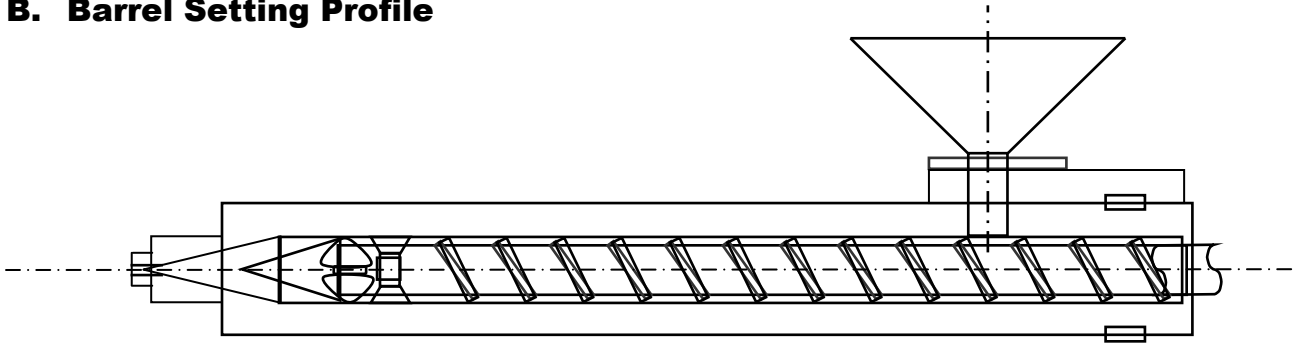


Deslon Nylon 6 Unfilled

Processing Conditions

- A. Pre-drying** **176~212 F x 3~5 hrs**
depending on **a) Humidity**
 b) Ratio of reground resin
 c) Storage conditions

B. Barrel Setting Profile



MAX(F)	518_{NOZZLE}	518_{FRONT}	500_{MIDDLE}	482_{REAR}
MIN(F)	491	482	482	464

- C. Mold Temperature** **179~212F**

Notes:

- 1. Injection Pressure - 1200 to 2000 psi**
- 2. Back Pressure - 50 to 100 psi**
- 3. Screw Speed - 40 to 80 rpm**

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