**General Purpose ASA, POLYLAC® PW-957**

**June 29, 2006  V1W**

**Processing Conditions**

A. Pre-drying  $80^\circ C$ x 2~3 hrs
   
   depending on  
   a) Humidity  
   b) Ratio of reground resin  
   c) Storage conditions

B. Barrel Setting Profile

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MAX(°C) 240  240  230
MIN(°C) 200  200  190
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C. Mold Temperature  40~80 °C
   
   depending on  
   a) Thickness  
   b) Dimension  
   c) Gate and runner system

**NOTE :**

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555